

S197422



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SWA6A-2
Job Sheet 196684

**Part No:** SWA6A-2**Job Qty:** 1 pcs**Part Name:** Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/19/19**Job Tracking No:** RA690**Due Date:** 6/26/19**Created By:** Jennifer Renwick**Type:** Return**Description:** RA690**Note:** DWG SWA6A Rev E. IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S197422**Part:** SWA6A-2**Job No:** 196684**Serial No/Batch:** S166379**Revision:** E**Inspector:****Exp Date:****Instructions:****Date:** 07/11/19

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
125	Rework - 1 - Startup Returns	1 pcs	6/26/19	0.00 0.00	QC 6 - 40 - S		
					QC 6 - 61 - S		
					QC 6 - 68 - S		
					QC 6 - 9 - S		
128	External Load - 2 - B4B	1 pcs	6/26/19	0.00 0.00	External Load - 1 - B4B		A.P
130	Packaging 3-1 - Stock - B4B	1 pcs	6/26/19	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	1 pcs	6/26/19	0.00 0.00	DC - 1 - B4B		
					DC - 2 - B4B		
140	QC 21 - FG	1 pcs	6/26/19	0.00 0.00	QC 21 - FG - 21		
					QC 21 - FG - 70		
					QC 21 - FG - 53		
Part Op 128 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG. 130 - (Identify as per dwg & Stock Location:) Bag and tag GA A12.0 135 - (Document Control) Photocopy blue file OM & OOPM-SWA6A Rev G 140 - (QC21- Final Inspection - Work Order Release)							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
SWA6A-2	Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)	1 pcs (1 ea)	125-Rework - 1 - Startup Returns	5183605			
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	128-External Load - 2 - B4B	5058761			
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	128-External Load - 2 - B4B	5097886			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
125-Rework - 1 - Startup Returns	SWA6A-2	1	0	0			
128-External Load - 2 - B4B	EL-PLUG-F	1	28	0			
	EL-PLUG-M	1	44	0			

Part Specifications
Specifications could not be found.

Plex 7/11/19 1:05 PM Dart.Renwick.Jennifer

Inspection Sheet Complete

RA690-Hawkesbury

DART Order #:

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #
SWA6A-2-	S166379	E	1	Yes	Yes	Yes	Yes	STOCK		S183605	196684
0			0	Yes	Yes	Yes	Yes				
0			0	Yes	Yes	Yes	Yes				
0			0	Yes	Yes	Yes	Yes				
0			0	Yes	Yes	Yes	Yes				
0			0	Yes	Yes	Yes	Yes				

QC Approval:

Date:

Special Return/Rework Instructions:

op 125 Rework Return

8405

Work order instructions

Kit complete with no damage except for minor scratches, open by customer.

Repackage as per PPP.

Stock with new batch number at Rev.E.

Add new labels and paper work.

VM

27-May-19



Electric Swivel
SWA6A

Work Order 196 684

Customer RA 690

Number of Wires 2

Date 2019 - 6 - 27

Serial Number S166 379

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- Pass
1	6,000	Check all wires for grounding against swivel body.	- Pass
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Michael Rolonde

Technician

Submit

Signature: Sylvio Sanchez
QC 5 Small FAB / QA